# **How to Identify Modified HV Batteries**

USA

Service Category
Vehicle Interior

Meter/Gauge/Display

All HV Vehicles

## **APPLICABLE VEHICLES**

| 2001-2016       | Prius     | 2013-2016 | Avalon HV |
|-----------------|-----------|-----------|-----------|
| 2010, 2012-2015 | Prius PHV | 2012-2016 | Prius V   |
| 2012-2016       | Prius C   | 2007-2016 | Camry HV  |

#### **CONDITION**

A vehicle may arrive to the dealer with a MIL "ON" condition and P0A80 stored in the memory. Some cases have been identified with internal modification done to the HV Battery. Modified or altered parts are not covered under warranty.

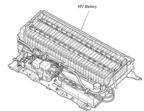
#### **RECOMMENDATIONS**

Please use the following procedure (s)

- For vehicles produced up to September 2008
  - 1. Remove cover and check bus bar nut and bolt for offset mark

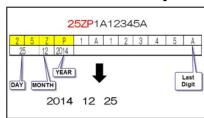






- For vehicles produced after September 2008
  - 1. Remove HV Battery cover and inspect cells for physical signs of modification
    - Signs of previous removal of cover and or bus bar
    - Check that the last digit of the serial #s of all cell match (either A or B)
    - Check all cell serial #s and make sure they are all within 3 months of production date from each other

# Cell serial # example



| MONTH |    |  |  |
|-------|----|--|--|
| 1     | 1  |  |  |
| 2     | 2  |  |  |
| 3     | 3  |  |  |
| 4     | 4  |  |  |
| 5     | 5  |  |  |
| 6     | 6  |  |  |
| 7     | 7  |  |  |
| 8     | 8  |  |  |
| 9     | 9  |  |  |
| X     | 10 |  |  |
| Υ     | 11 |  |  |
| Z     | 12 |  |  |

|   | 1333 |
|---|------|
| В | 2000 |
| С | 2001 |
| D | 2002 |
| E | 2003 |
| F | 2004 |
| G | 2005 |
| Н | 2006 |
| I | 2007 |
| J | 2008 |
| K | 2009 |
| L | 2010 |
| M | 2011 |
| N | 2012 |
| 0 | 2013 |
| Р | 2014 |
| Q | 2015 |
|   |      |

YEAR

## **LINK REFERENCES**

This Tech Tip does not contain any link references

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